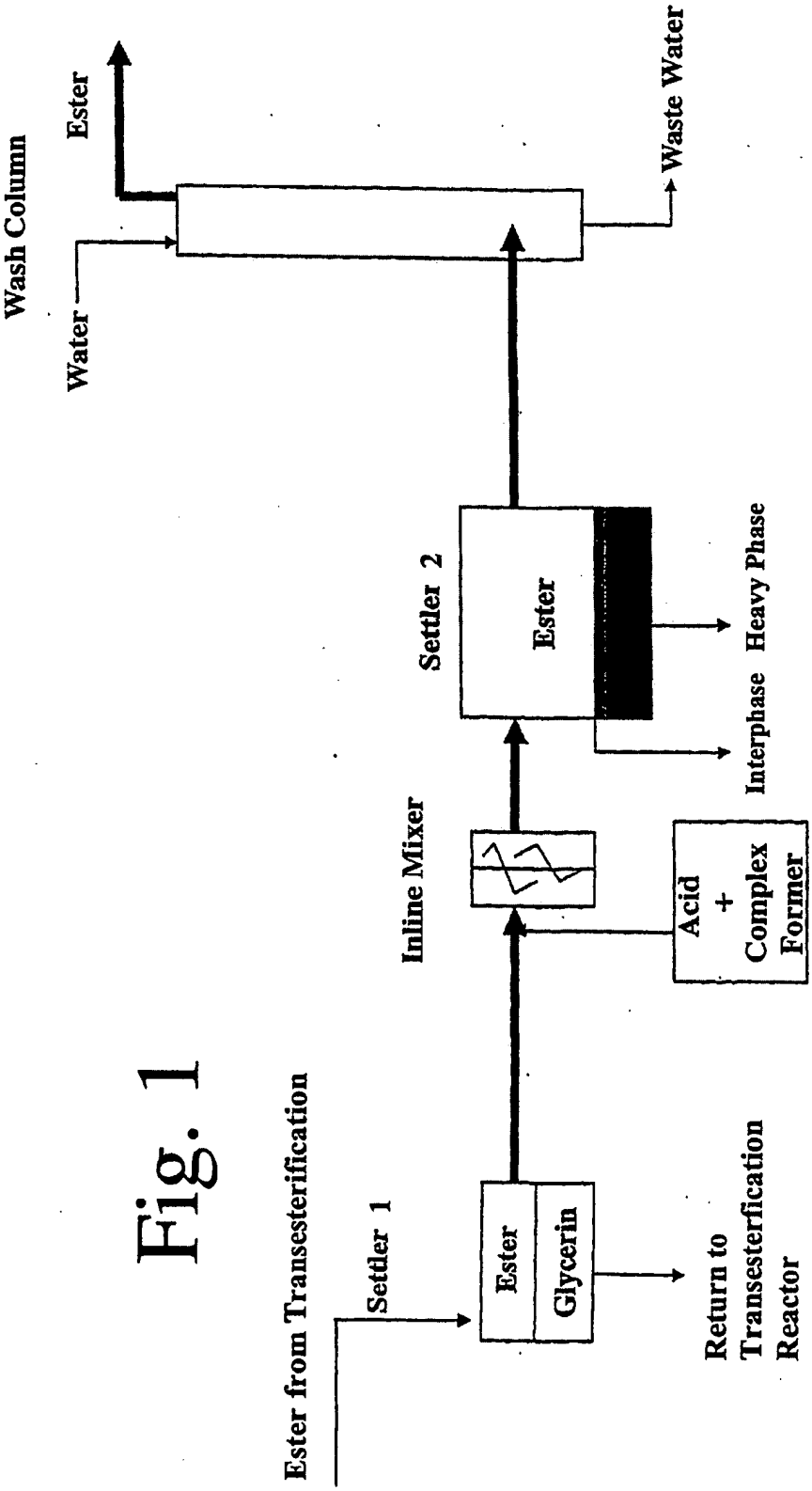
Fig. 1


Wash Column
Ester
Water
Waste Water
Settler 2
Ester
Heavy Phase
Interphase
Inline Mixer
Acid
+
Complex
Former
Ester from Transesterification
Settler 1
Ester
Glycerin
Return to
Transesterfication
Reactor